

## RAIL ASSEMBLY FOR BLANKING TOOL INSERT

### ABSTRACT OF THE DISCLOSURE

5           A rail assembly is provided for supporting a blanking tool insert on an outer frame  
for a lower blanking tool of a die cutting machine. The rail assembly includes an  
elongated insert receiving structure for receiving a portion of the blanking tool insert. A  
plate member is interconnected to the outer frame and a clamping structure is operatively  
connected to the plate member. The clamping structure is movable between a clamping  
10 position for rigidly retaining a portion of the insert receiving structure against the plate  
member and a release position.